

SINGER

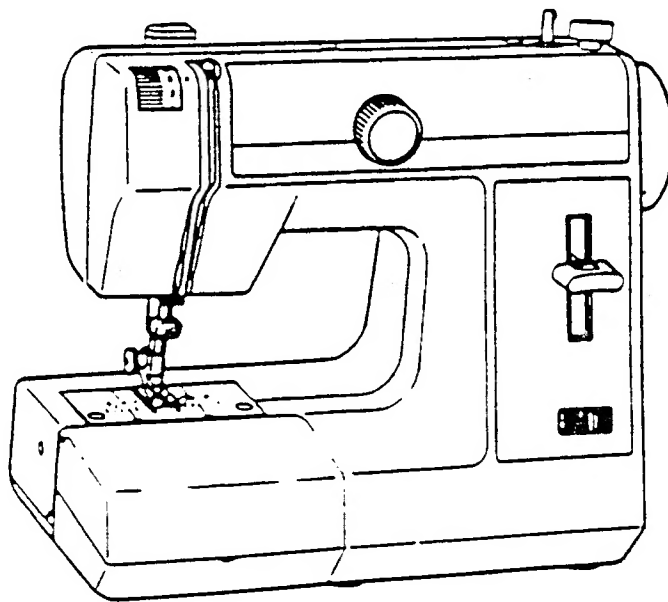
322

REVISION SEPTEMBER, 1988

SECTION

~~PARTS LIST~~
FOR

MINI SINGER



MODEL 322

REVISION ISSUE SEPTEMBER 1988

MUST BE USED WITH ORIGINAL NOV 1987 (ATTACHED)

173745-322

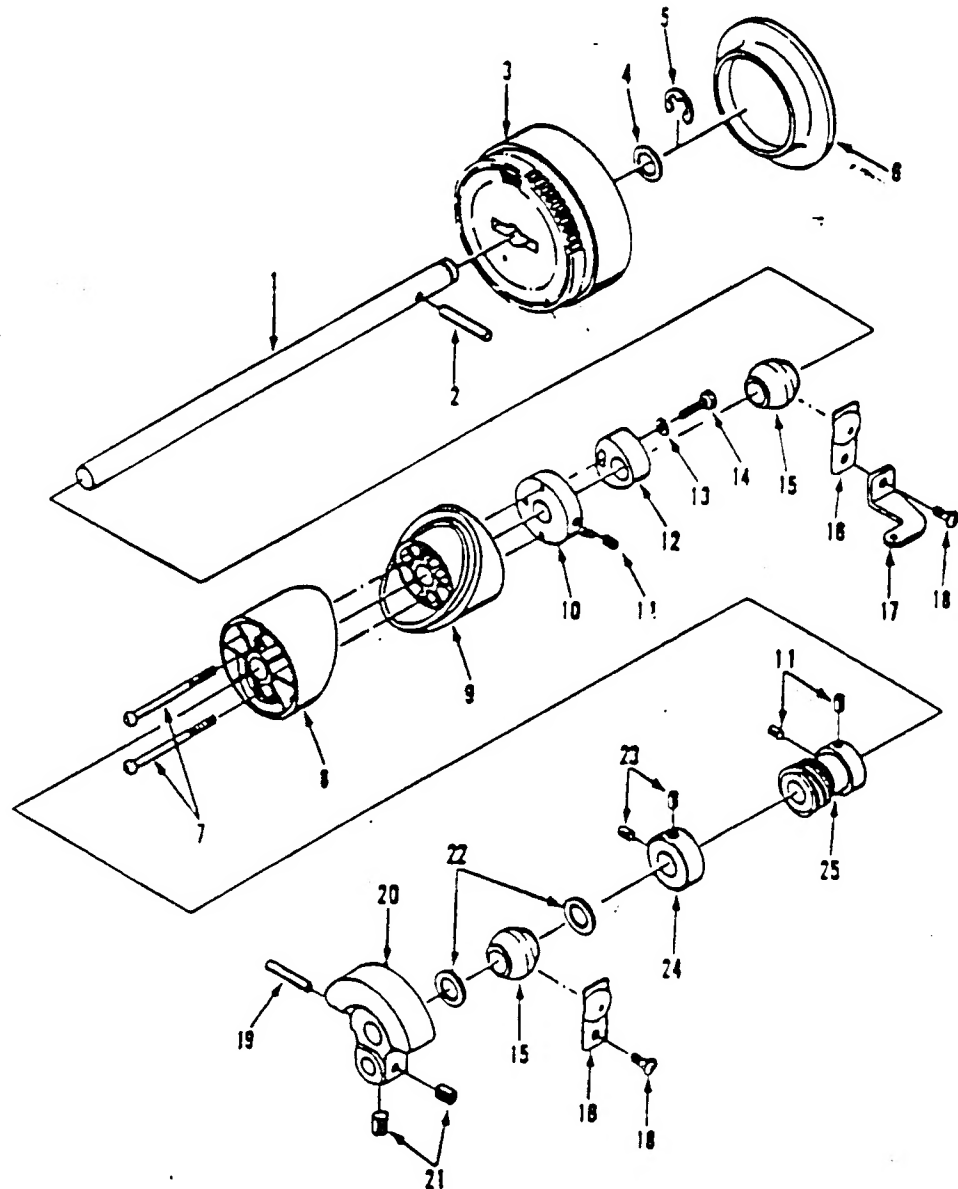
FACTORY
MODEL NO.

4836
MAY HAVE SUFFIX - U TO 9

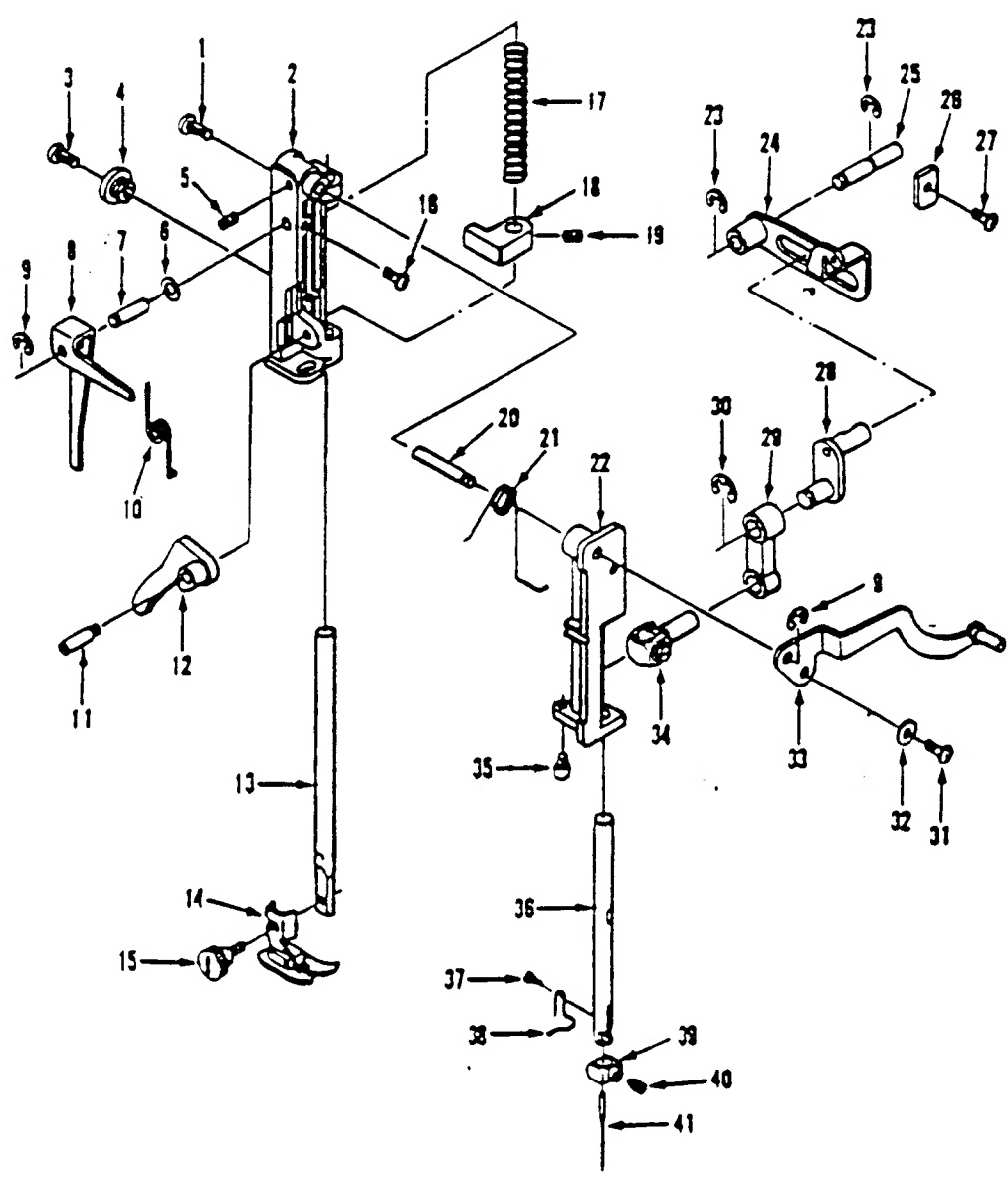
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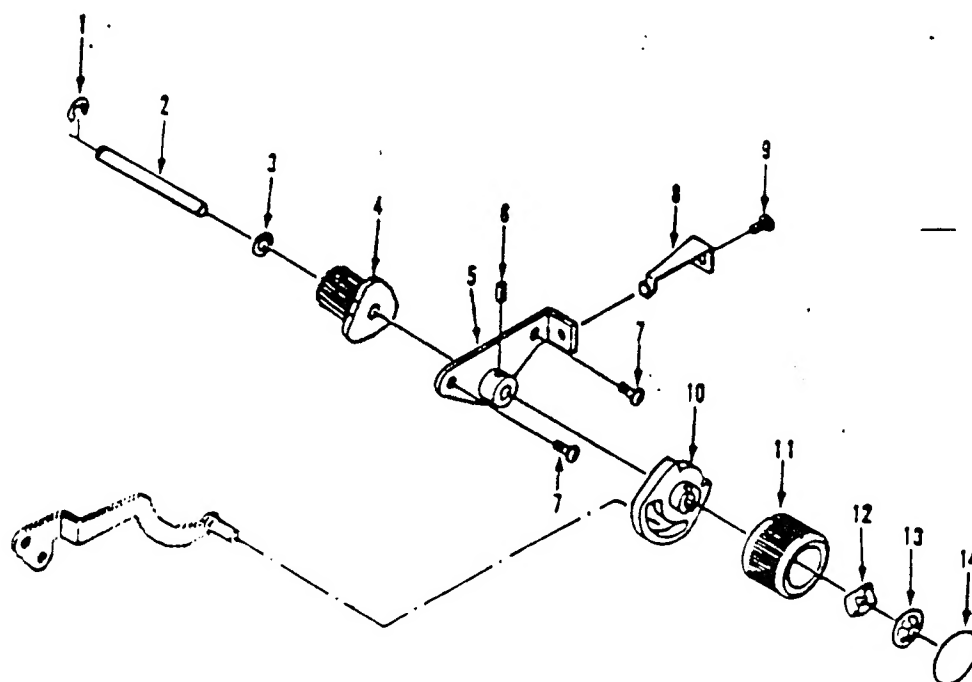


KEY NO.	FACTORY MODEL NO.	4836-6	KEY NO.	FACTORY MODEL NO.	4836-6
DESCRIPTION			DESCRIPTION		
PART NO.			PART NO.		
1	MAIN SHAFT	317712	23	WASHER	317717
2	SPRING PIN		24	M3.5 SCREW	
3	PULLEY		25	BUSHING	
4	WASHER		26	SECURING PLATE	
5	CLIP ON WASHER		27	HOOK FOR SPRING	
6	HANDWHEEL COVER		28	M4 PHILLIPS SCREW	
7	CAP		29	SPRING PIN	
8	M3.5 SCREW		30	BALANCE CAM	
9	CAM B		31	SET SCREW	
10	CAM A		32	THRUST WASHER	
11	CAM BASE		33	SET SCREW	
12	M4 SCREW		34	COLLAR	
	FEEL CAM			SPIRAL GEAR	



KEY			KEY		
FACTORY MODEL NO. 4836-6			FACTORY MODEL NO. 4836-6		
NO.	DESCRIPTION	PART NO.	NO.	DESCRIPTION	PART NO.
1	M4 SCREW	317714	39	SET SCREW	317563
2	PRESSER BAR	317715	40	SHAFT	317722
3	SUPPORT	317716	41	SPRING	317722
4	M4 SCREW			NEEDLE BAR SUPPORT	317726
5	M4 SCREW	317711		CLIP ON WASHER	317727
6	WASHER	317718		TAKE-UP LEVER	317728
7	SHAFT	317719		SHAFT PLATE	317728
8	TENSION RELEASE	317763		M4 PHILIPS SCREW	317730
9	LEVER	317757		NEEDLE BAR CRANK	317730
10	CLIP ON WASHER	317735		CONNECTING ROD	317765
11	PRESSER FOOT	317720		CLIP ON WASHER	317772
12	LIFTER			M4 SCREW	317731
13	PRESSER BAR			WASHER	317732
14	ZIGZAG PRESSER FOOT			ZIGZAG GUIDE BAR	317732
15	PRESSER FOOT THUMB SCREW	317723		NEEDLE BAR HOLDER	317733
16	M4 PHILIPS SCREW	317721		M4 SCREW	317733
17	SPRING	317722		NEEDLE BAR	
18	PRESSER BAR GUIDE			NEEDLE BAR	
				NEEDLE CLAMP	
				M4 SCREW	
				NEEDLE	317773

MODEL	4836	
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KEY NO.	FACTORY MODEL NO.	DESCRIPTION	PART NO.	KEY NO.	FACTORY MODEL NO.	DESCRIPTION	PART NO.
1	4836-6	CLIP ON WASHER		8	4836-6	NOTCH LEVER	317736
2		SHAFT		9		M4 PHILIPS SCREW	317723
3		WASHER		10		ZIGZAG CAM	317737
4		GEARED CAM		11		ZIGZAG DIAL	
5		DIAL PLATE	317734	12		WASHER	
6		M4 SCREW	317568	13		SPECIAL WASHER	
7		M4 PHILIPS SCREW	317791	14		DIAL PLATE	

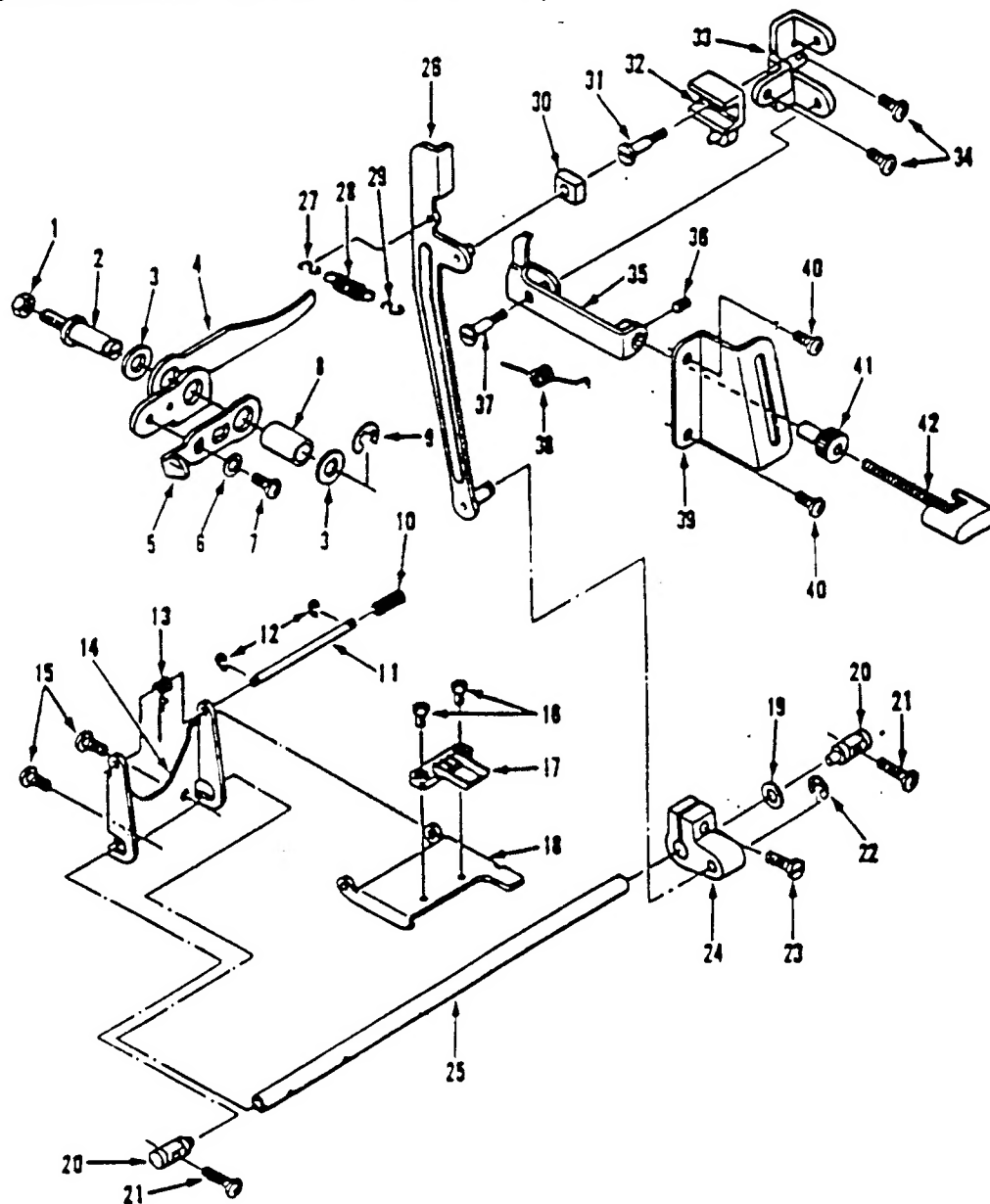
FACTORY
MODEL NO.

4836
MAY HAVE SUFFIX - 0 TO 9

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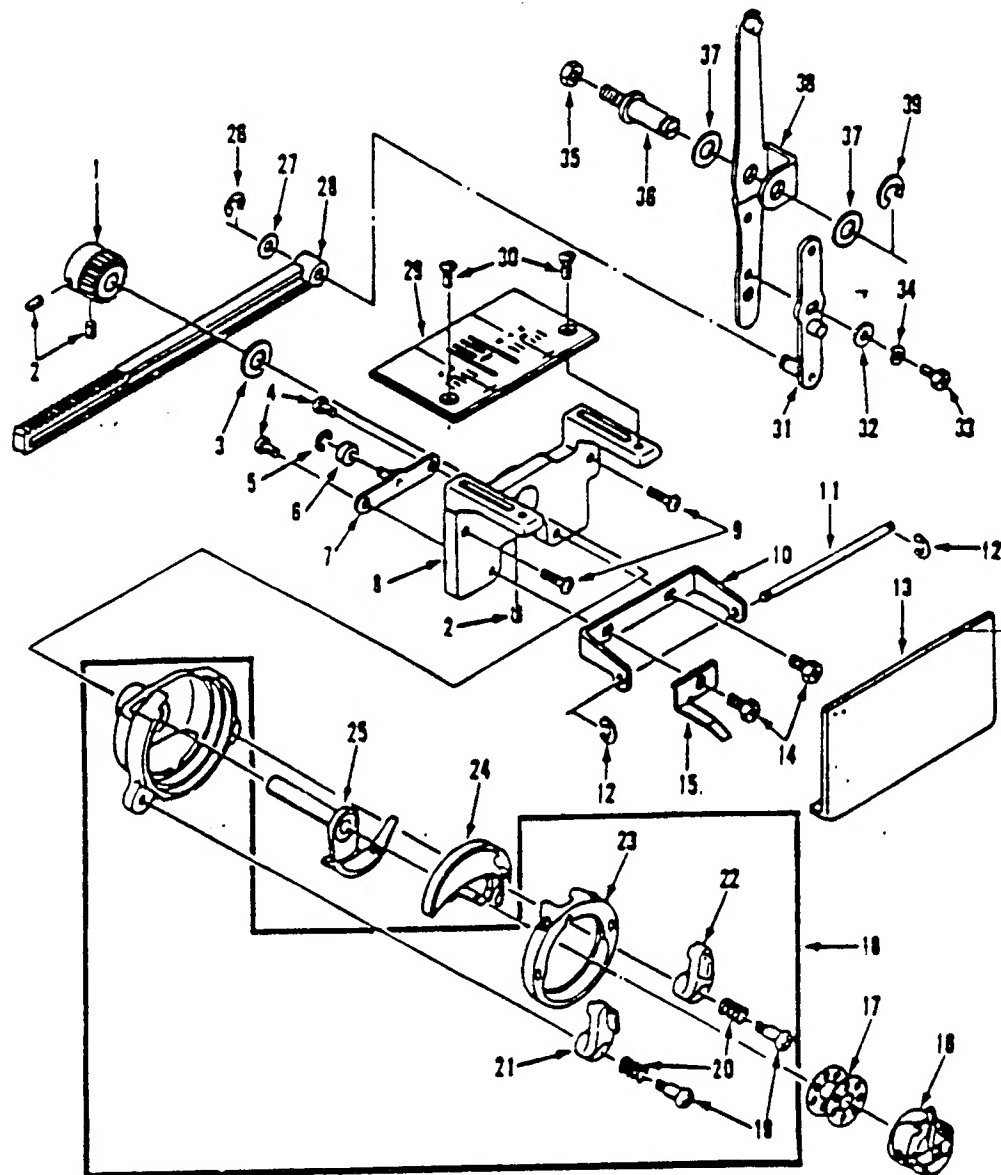
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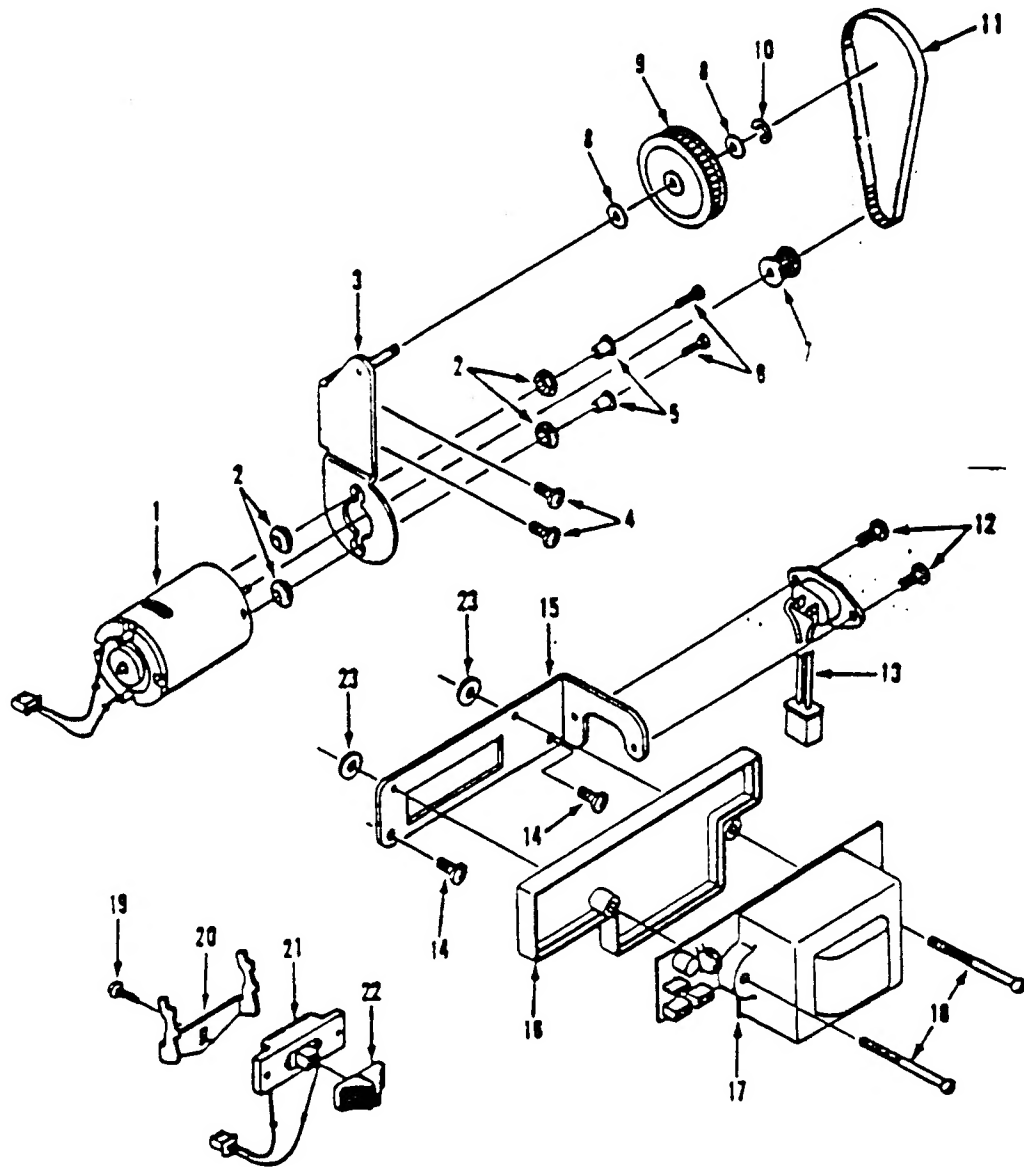
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DESCRIPTION				DESCRIPTION			
1	M5 NUT		317775	23	SET SCREW		317740
2	M4 SCREW		317780	24	FEED ARM B		
3	WASHER		317776	25	FEED REGULATING		
4	FEED LIFTING LEVER			26	SHAF		
5	FEED LIFTING ARM			27	FEED OPERATING		
6	WASHER			28	LEVER		
7	M4 PHILIPS SCREW		317781	29	HOOK FOR SPRING		317778
8	COLLAR		317774	30	SPRING		
9	CLIP ON WASHER			31	HOOK FOR SPRING		
10	SPRING			32	SPRING		
11	SHAF			33	HOOK FOR SPRING		
12	CLIP ON WASHER			34	SPRING		
13	SPRING			35	SPRING		
14	FEED ARM A			36	HOOK FOR SPRING		
15	M4 PHILIPS SCREW			37	SPRING		
16	SET SCREW			38	SPRING		
17	FEED OUG			39	FEED ARM B		
18	FEED BASE			40	FEED REGULATING		
19	THRUST WASHER		317738	41	SHAF		
20	CENTER PIN		317739	42	FEED OPERATING		
21	M4 PHILIPS SCREW				LEVER		
22	CLIP ON WASHER				KNOB		
					STITCH LENGTH		
					LEVER (BROWN)		

FACTORY MODEL NO. 4836	4836	SECTION
MAY HAVE SUFFIX - 0 TO 9		
32-124021-4001		-26E:



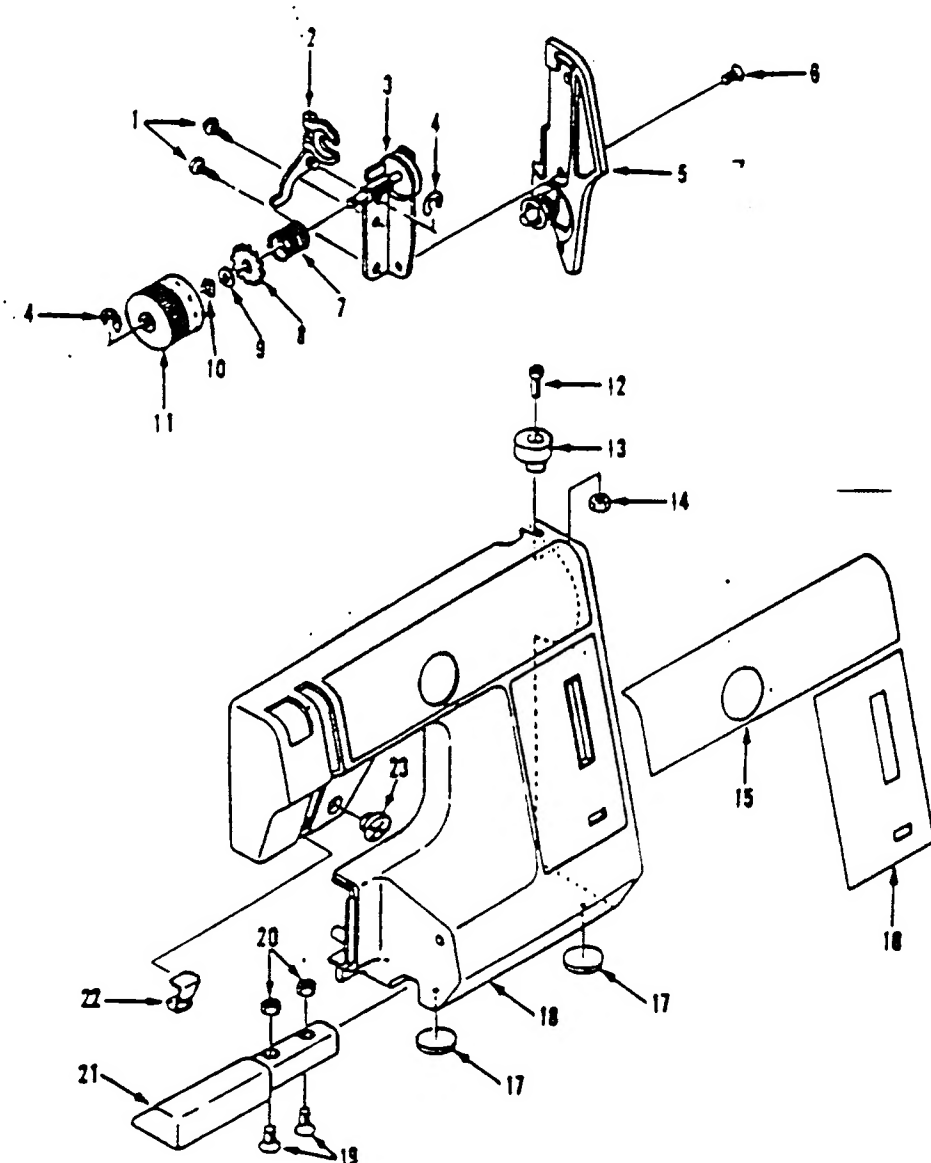
KEY NO.	FACTORY MODEL NO.	DESCRIPTION	PART NO.
1	4836-6	GEAR	
2		M4 SCREW	317787
3		WASHER	
4		SET SCREW	
5		CLIP ON WASHER	
6		ROLLER	
7		ROLLER BASE	317741
8		SHUTTLE RACE BASE	317783
9		M4 PHILIPS SCREW	
10		COVER HINGE	
11		SHAFT	
12		CLIP ON WASHER	
13		SHUTTLE COVER	
14		M4 SCREW	
15		PLATE SPRING	
16		BOBBIN CASE	
17		BOBBIN SET	
18		SHUTTLE RACE	317784
19		COMPLETE	
20		SCREW STUD	
		SPRING	
KEY NO.	FACTORY MODEL NO.	DESCRIPTION	PART NO.
21	4836-6	SHUTTLE RACE	
22		HINGED LATCH	
23		SHUTTLE RACE	
24		HINGED LATCH	
25		SHUTTLE RACE COVER	317742
26		SHUTTLE HOOK	317743
27		SHUTTLE DRIVER	317744
28		CLIP ON WASHER	
29		WASHER	
30		RACE	
31		NEEDLE PLATE	317745
32		M4 SET SCREW	
33		SHUTTLE DRIVING	317746
34		ARM	
35		WASHER	
36		M4 SCREW	317785
37		M4 SPRING WASHER	
38		M4 SCREW	317747
39		WASHER	
		SHUTTLE DRIVING	317748
		LEVER	
		CLIP ON WASHER	

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KEY			FACTORY MODEL NO. 4836-6		
NO.	DESCRIPTION	PART NO.	NO.	DESCRIPTION	PART NO.
1	MOTOR	317749	13	TERMINAL BRACKET	317752
2	RUBBER BUSH	317750	14	M4 PHILIPS SCREW	
3	MOTOR BRACKET		15	BRACKET	
4	M4 PHILIPS SCREW		16	INSULATING BOX	
5	BUSH		17	RECTIFIER CIRCUIT	
6	M3 SCREW		18	M3 SCREW	317753
7	MOTOR RULLEY		19	M4 TAPPING SCREW	
8	THRUST WASHER		20	BRACKET	
9	OLDER GEAR	317751	21	SWITCH	
10	CLIP ON WASHER		22	SWITCH KNOB	
11	TIMING BELT			(BROWN)	
12	M3 SET SCREW		23	WASHER	

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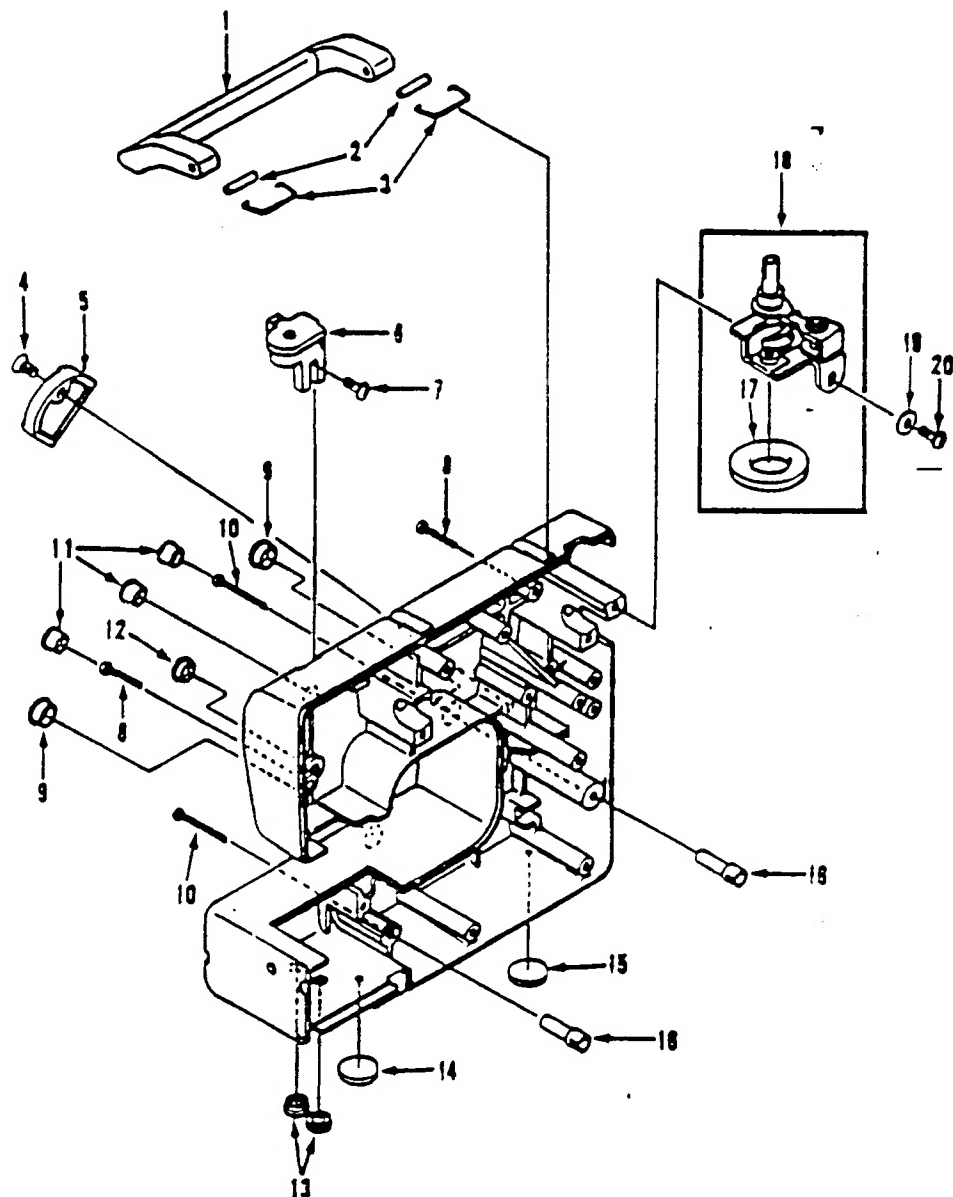
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1	4836-6		M4 TAPPING SCREW	
2	4836-6		TENSION RELEASE LEVER	
3	4836-6		THREAD TENSION DISC UNIT	
4	4836-6		CLIP ON WASHER	
5	4836-6		TENSION SPRING UNIT	
6	4836-6		M4 SCREW	
7	4836-6		SPRING	
8	4836-6		TOOTHED WASHER	
9	4836-6		WASHER	
10	4836-6		CRINKLE WASHER	
11	4836-6		THREAD TENSION DIAL SET SCREW	
12	4836-6		PLASTIC BOBBIN CAM	
13	4836-6		NUT	
14	4836-6		SEAL	
15	4836-6		SEAL	
16	4836-6		RUBBER CUSHION	
17	4836-6		FRONT COVER	
18	4836-6		M4 SET SCREW	
19	4836-6		NUT	
20	4836-6		FRONT SUPPORT	
21	4836-6		THREAD GUIDE	
22	4836-6		CAP	
23	4836-6			

317790

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KEY NO.	FACTORY MODEL NO.	4836-6	DESCRIPTION	PART NO.
1			HANDLE	317754
2			SPRING PIN	317755
3			CLIP	317756
4			M4 SET SCREW	317560
5			SPOOL STAND BASE	317758
6			THREAD GUIDE	317759
7			M4 PHILIPS SCREW	317760
8			TAPPING SCREW	317761
9			CAP	317762
10			M4 TAPPING SCREW	317614
11			CAP	317764
12			CAP	317686
13			ARM CAP	317766
14			RUBBER CUSHION	
15			RUBBER CUSHION	
16			RUBBER CUSHION	
17			SPACER	317786
18			BOBBIN WINDER	
19			HUBBORN WINDER	
20			WASHER	317767
			M4 PHILIPS SCREW	

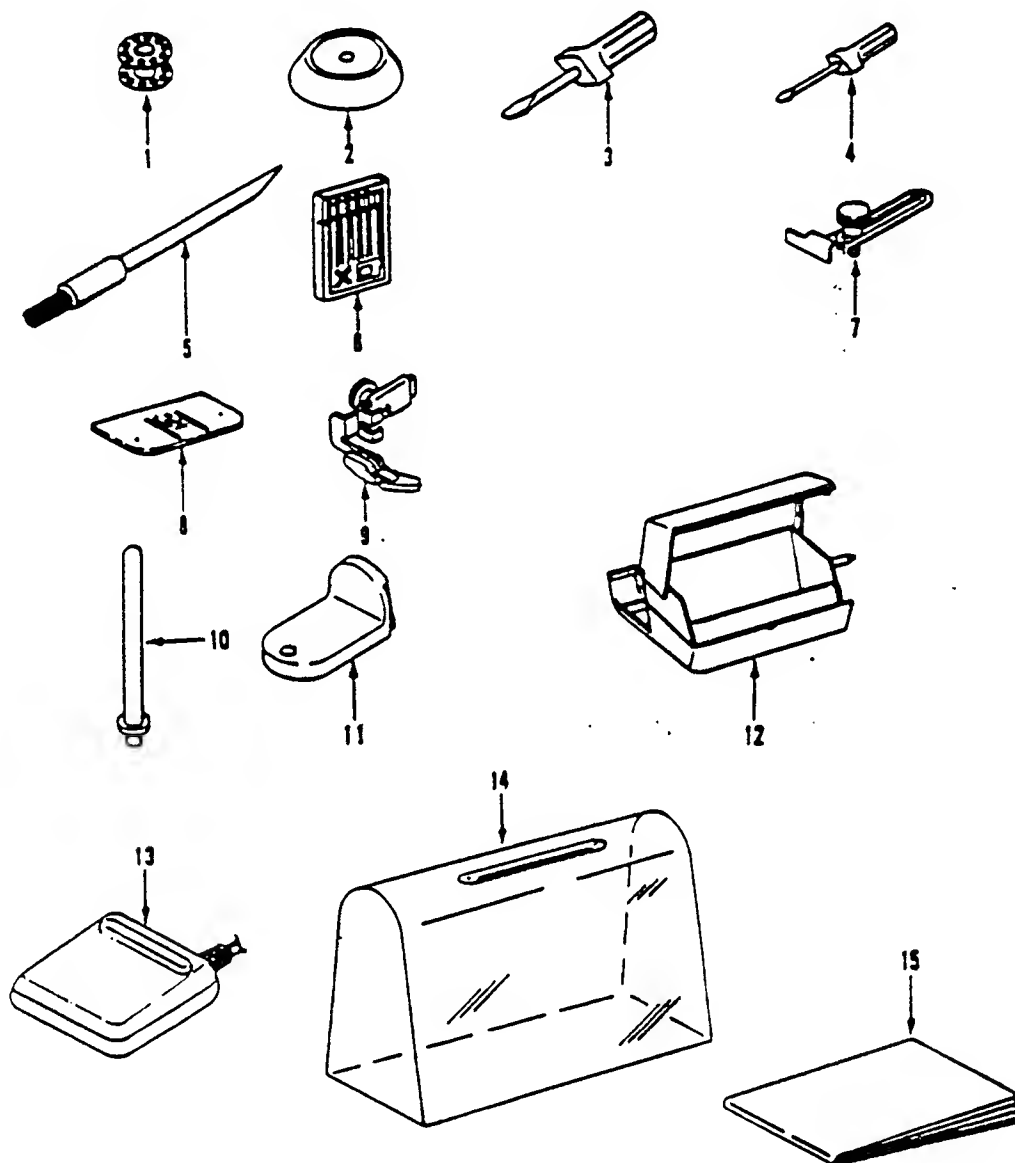
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KEY NO.	FACTORY MODEL NO.	4836-6	PART NO.	KEY NO.	FACTORY MODEL NO.	4836-6	PART NO.
	DESCRIPTION				DESCRIPTION		
1	BOBBIN SET		317789	8	DARNING PLATE		
2	SPOOL PIN CAP		317768	9	HINGED ZIPPER FOOT		
3	LARGE SCREW DRIVER			10	SPOOL PIN		317769
4	SMALL SCREW DRIVER			11	SPOOL STAND		317770
5	CLEANING BRUSH			12	ACC. BOX		317771
6	NEEDLE SET		317788	13	FOOT SWITCH		
7	CLOTH GUIDE			14	DUST COVER		
				15	INSTRUCTION BOOK		** 505257

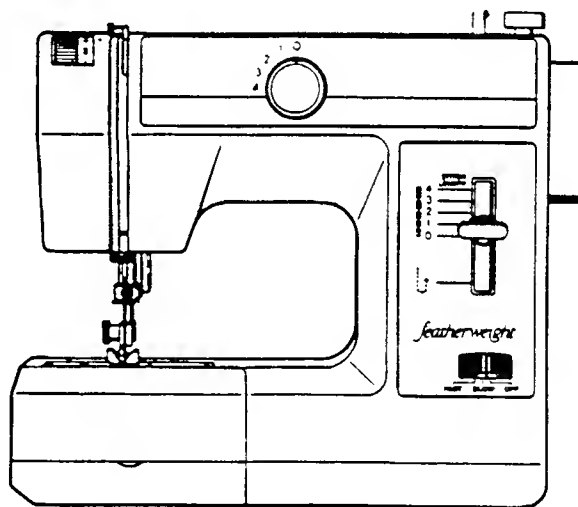
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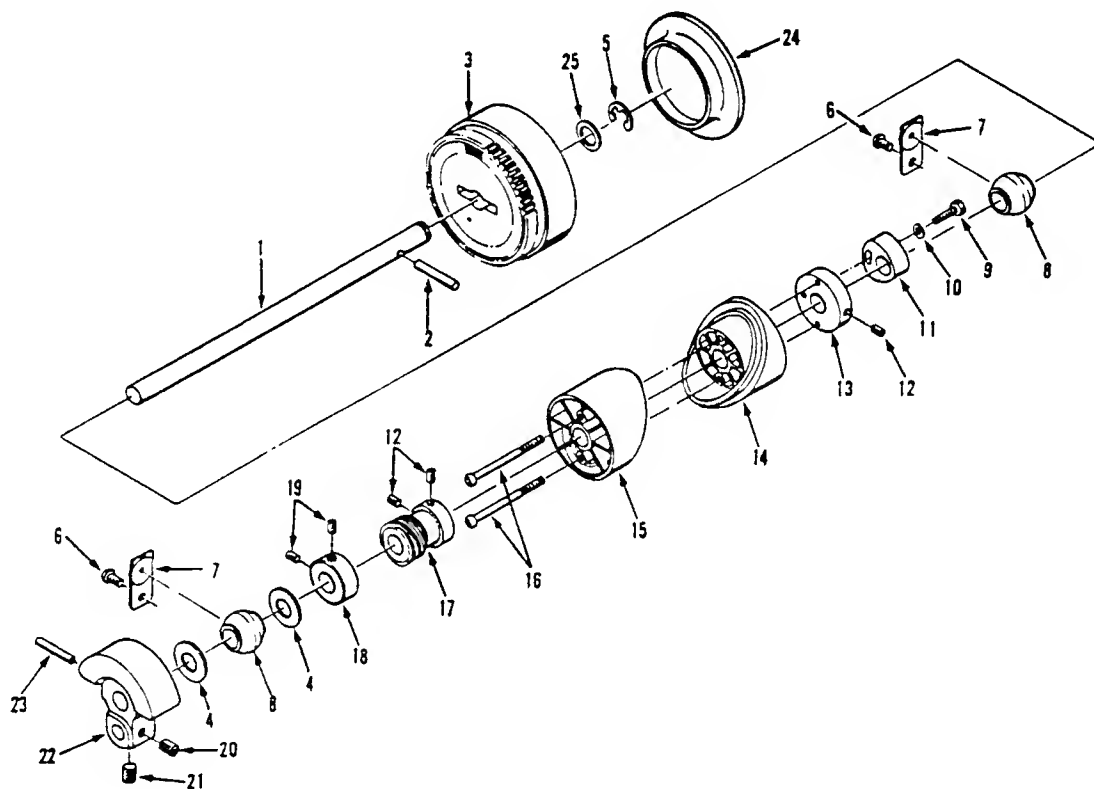
PARTS LIST
FOR

MINI SINGER
MODEL 322



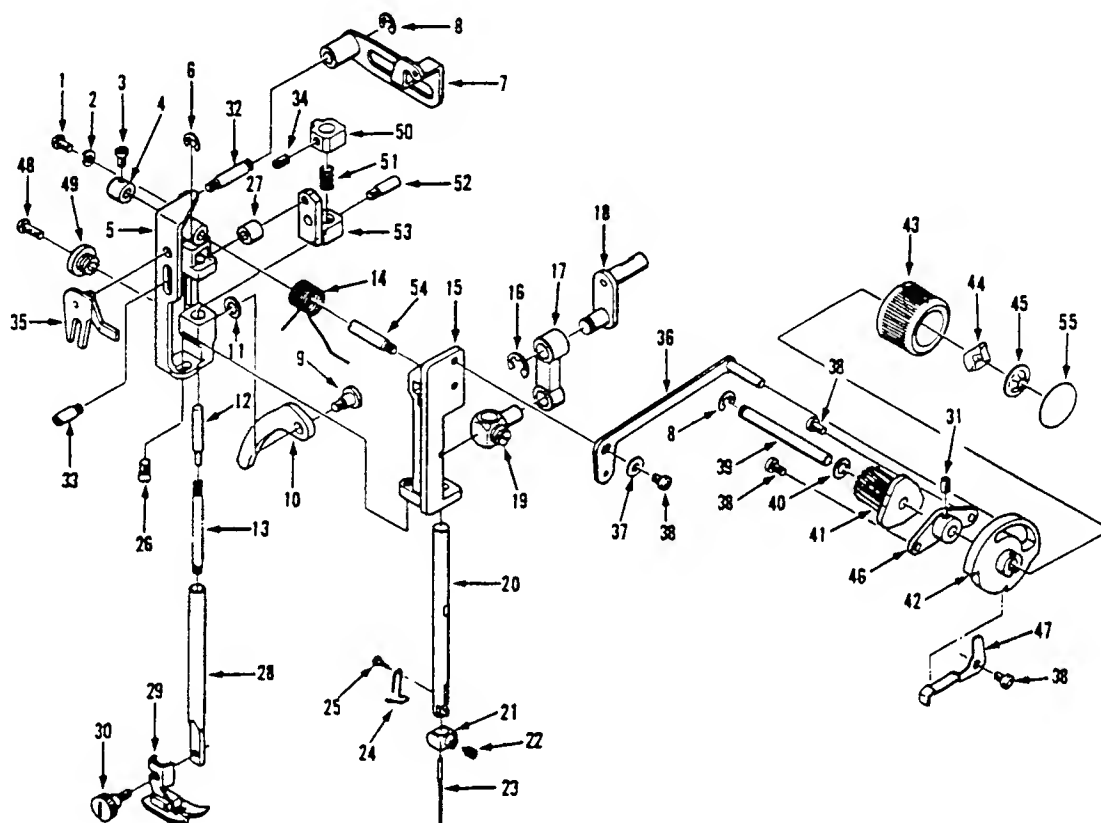
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MODEL	MINI SINGER 322	REVISION	SECTION : 2
FACTORY MODEL NO.	4836 MAY HAVE SUFFIX - 0 TO 9		
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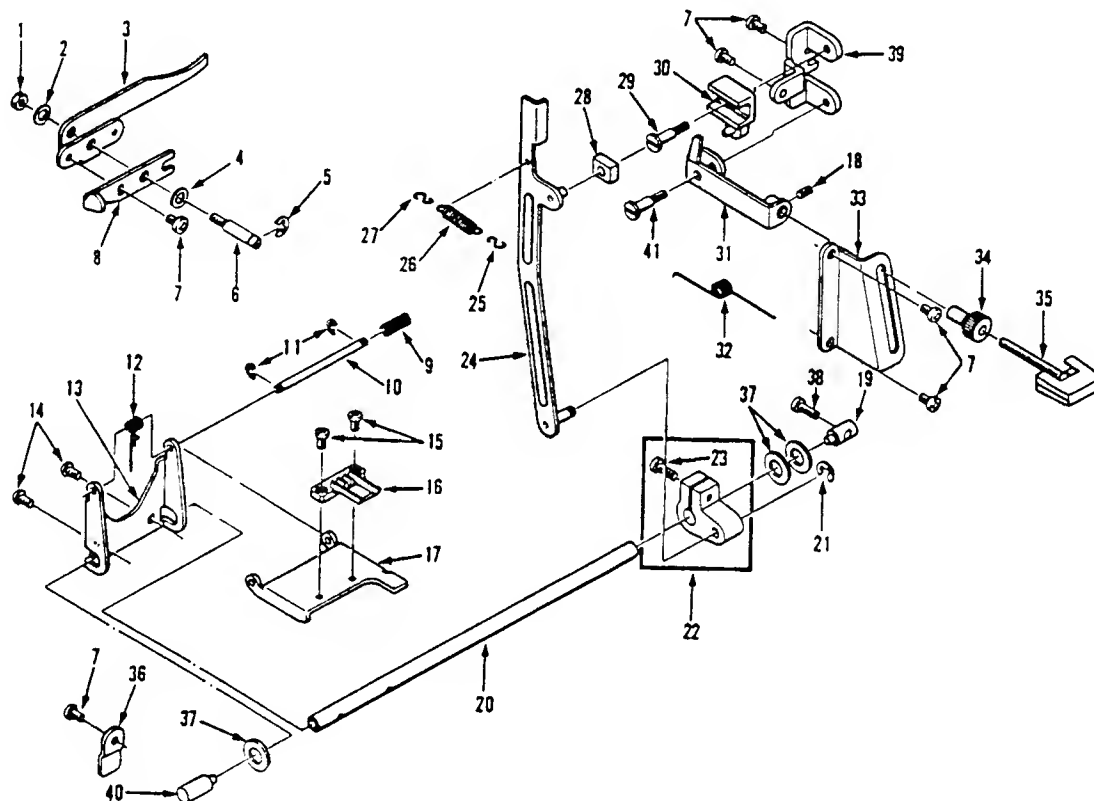
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1			MAIN SHAFT	317599
2			SPRING PIN	317610
3			PULLEY	317681
4			THRUST WASHER	317533
5			CLIP ON WASHER	317543
6			SET SCREW	317533
7			SECURING PLATE	317633
8			BUSHING	317581
9			M3.5 SCREW	317643
10			WASHER	317643
11			FEED CAM	317578
12			M4 SCREW	317566
13			CAM BASE	317581
14			CAM A	317570
15			CAM B	317571
16			M3.5 SCREW	317611
17			SPIRAL GEAR	317583
18			COLLAR	317583
19			SET SCREW	317583
20			SET SCREW	317583
21			SET SCREW	317583
22			SET SCREW	317583
23			FEED CAM	317578
24			M4 SCREW	317566
25			MASTER	317509

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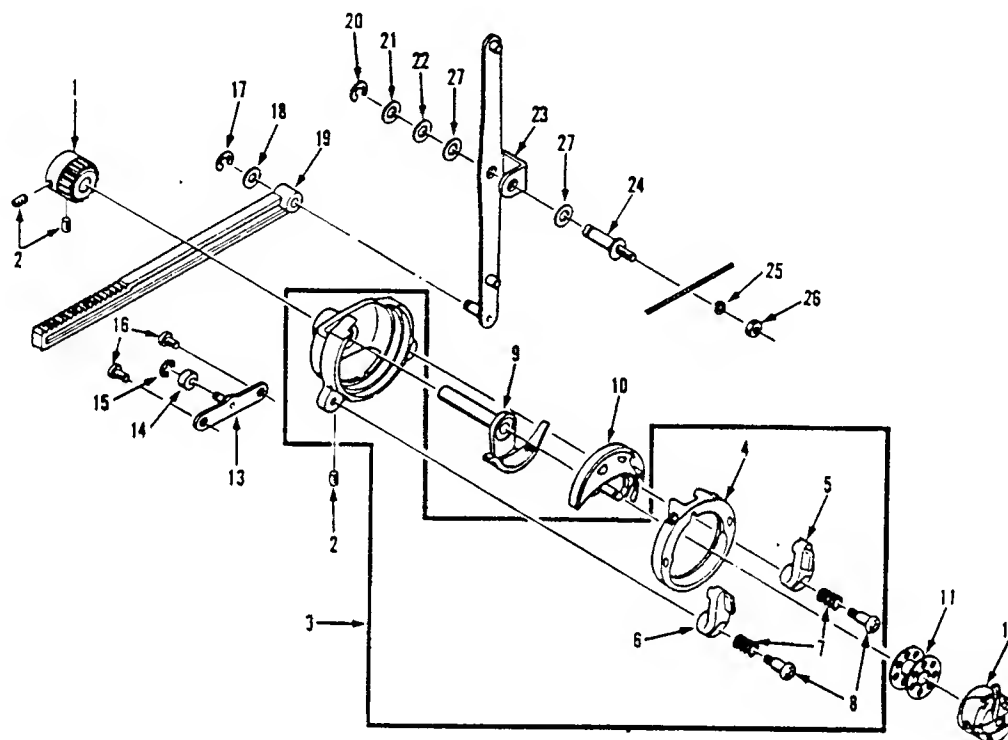
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1	M4 SET SCREW	317544		
2	#6 SPRING WASHER	317511		
3	SET SCREW	317504		
4	COLLAR	317518		
5	PRESSER BAR SUPPORT	317661		
6	CLIP ON WASHER	317507		
7	TAKE-UP LEVER	317573		
8	CLIP ON WASHER	317515		
9	M4 STUD SCREW	317669		
10	PRESSER FOOT	317693		
11	LIFTER	317524		
12	WASHER	317670		
13	SHAFT	317666		
14	SPRING	317663		
15	SPRING	317633		
16	NEEDLE BAR SUPPORT	317576		
17	CLIP ON WASHER	317577		
18	CONNECTING HOOD	317700		
19	NEEDLE BAR CRANK	317587		
20	NEEDLE BAR HOLDER	317538		
21	NEEDLE CLAMP	317653		
22	#6 SCREW	317699		
23	THREAD GUIDE	317519		
24	SET SCREW	317668		
25	M4 SCREW	317679		
26	ROLLER	317667		
27	PRESSER BAR			
28				
29	ZIGZAG PRESSER	317650		
30	FOOT	317503		
31	PRESSER FOOT THUMB			
32	SCREW	317568		
33	M4 SCREW	317673		
34	M4 SCREW	317671		
35	M4 SET SCREW	317676		
36	TENSION RELEASE	317674		
37	LEVER	317580		
38	ZIGZAG GUIDE BAR	317534		
39	WASHER	317532		
40	SET SCREW	317630		
41	SHAF	317523		
42	WASHER	317582		
43	GEARED CAM	317583		
44	ZIGZAG CAM	317637		
45	ZIGZAG DIAL	317553		
46	WASHER	317567		
47	SPECIAL WASHER	317634		
48	DIAL PLATE	317653		
49	NOTCH LEVER	317544		
50	M4 SET SCREW	317677		
51	M8 SCREW	317662		
52	PRESSER BAR HOLDER			
53	SPRING	317678		
54	M4 SCREW	317673		
55	PRESSER BAR HOLDER	317663		
	B	317604		
	M4 SCREW	317656		
	DIAL PLATE			

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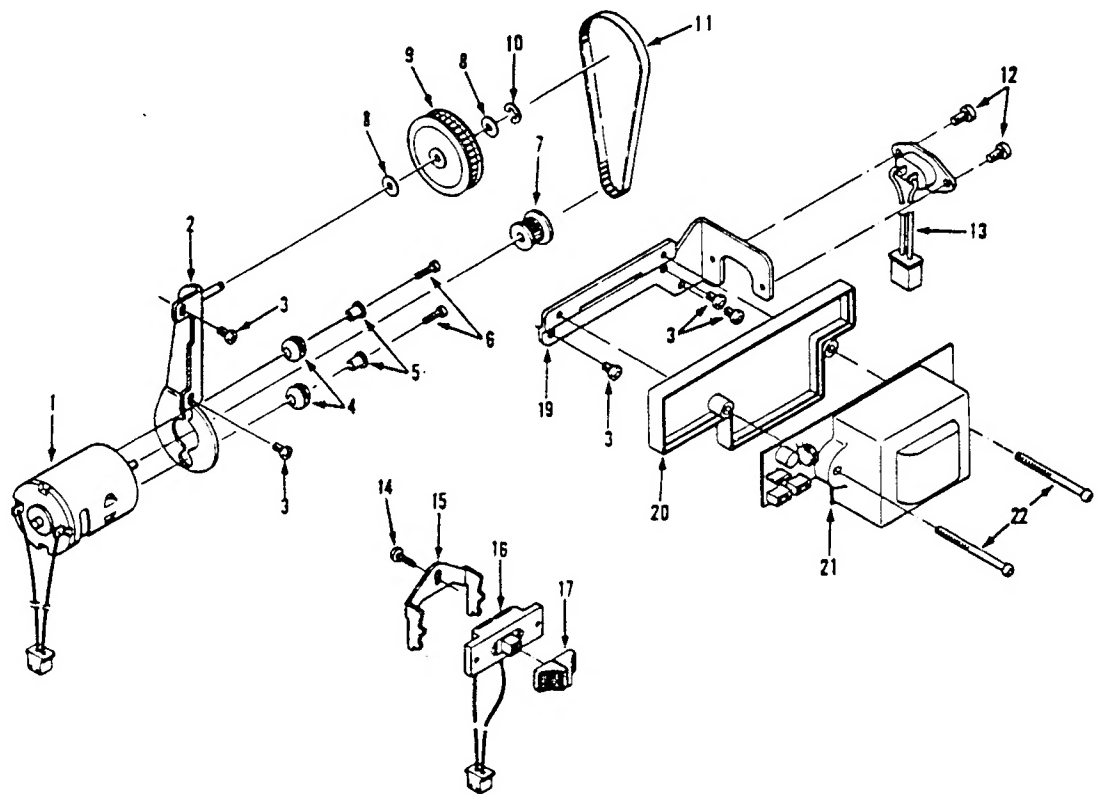
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1			NUT	317569	22			FEED ARM B	317617
2			WASHER	317534	23			SET SCREW	317502
3			FEED LIFTING LEVER	317592	24			FEED OPERATING LEVER	317588
4			WASHER	317523	25			HOOK FOR SPRING	317521
5			CLIP ON WASHER	317515	26			SPRING	317621
6			M4 SCREW	317607	27			HOOK FOR SPRING	317514
7			SET SCREW	317532	28			SLIDE BLOCK	317522
8			FEED LIFTING ARM	317593	29			M4 STUD SCREW	317637
9			SPRING	317640	30			FEED REGULATOR	317646
10			SHAFT	317645	31			FEED LEVER	317649
11			CLIP ON WASHER	317508	32			SPRING	317659
12			SPRING	317608	33			FEED LEVER GUIDE	317528
13			FEED ARM A	317514	34			LEVER KNOB	317528
14			M4 PHILIPS SCREW	317561	35			STITCH LENGTH LEVER (BROWN)	317618
15			SET SCREW	317537	36			SECURING PLATE	317635
16			FEED DOG	317547	37			THRUST WASHER	317525
17			FEED BASE	317575	38			SET SCREW	317535
18			SET SCREW	317563	39			PLATE	317639
19			CENTER PIN	317683	40			CENTER PIN A	317682
20			FEED REGULATING SHAFT	317681	41			M4 STUD SCREW	317638
21			CLIP ON WASHER	317507					

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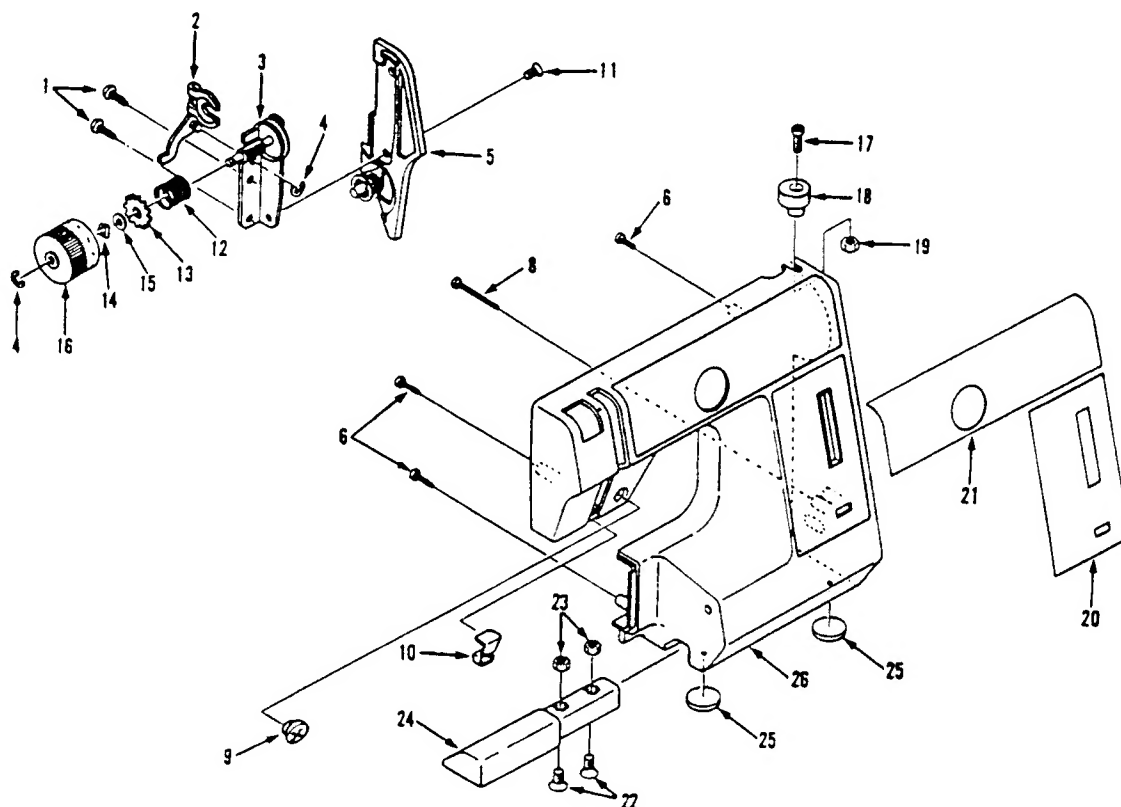
KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.	KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.
1	GEAR	317651			13	ROLLER BASE	317594		
2	M4 SCREW	317568			14	ROLLER	317601		
3	SHUTTLE RACE COMPLETE	317590			15	CLIP ON WASHER	317508		
4	SHUTTLE COVER	317550			16	SET SCREW	317532		
5	SHUTTLE RACE	317545			17	CLIP ON WASHER	317507		
6	HINGED LATCH				18	WASHER	317549		
7	SHUTTLE RACE	317546			19	RACK	317515		
8	HINGED LATCH				20	CLIP ON WASHER	317515		
9	SPRING	317516			21	WASHER	317557		
10	SCREW STUD DRIVER	317526			22	SHUTTLE DRIVING LEVER	317591		
11	SHUTTLE HOOK	317501			23	M4 SCREW	317672		
12	BOBBIN CASE	317710			24	#6 SPRING WASHER	317511		
		317549			25	NUT	317569		
					26	WASHER	317540		

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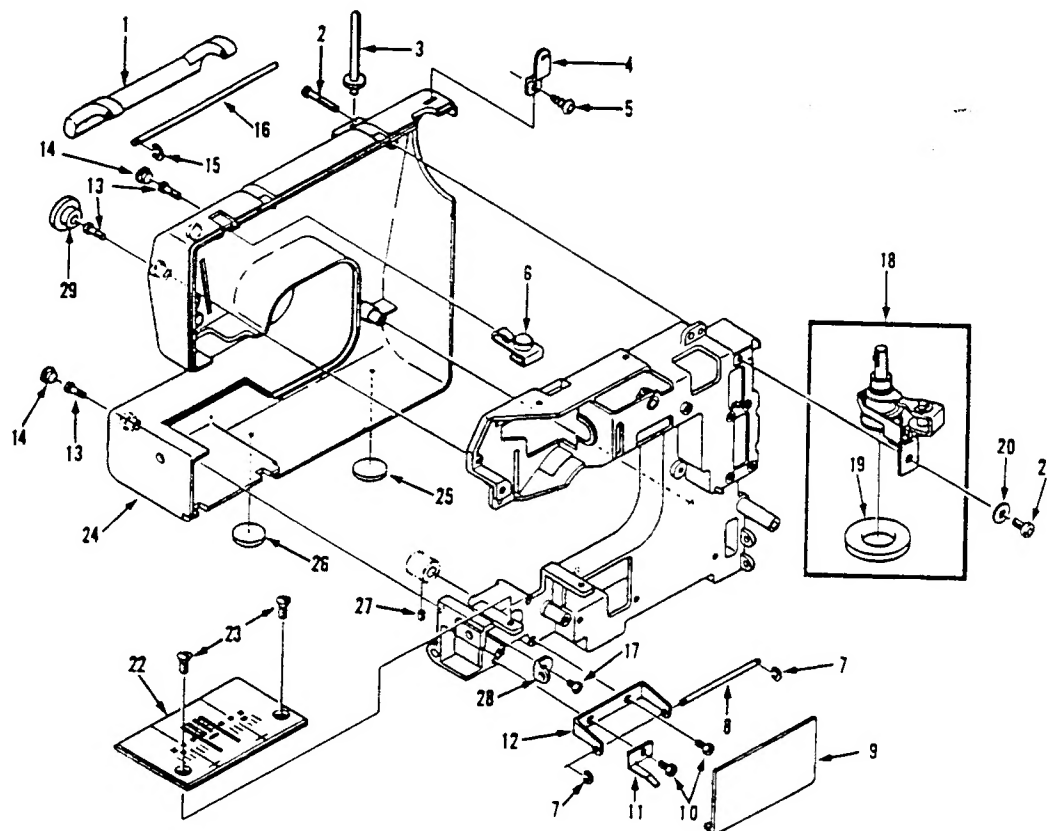
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1	MOTOR	317647		
2	MOTOR BRACKET	317625		
3	SET SCREW	317532		
4	RUBBER BUSH	317623		
5	BUSH	317624		
6	M3 SCREW	317627		
7	MOTOR PULLEY	317684		
8	THRUST WASHER	317525		
9	IDLER GEAR	317595		
10	CLIP ON WASHER	317508		
11	TIMING BELT	317685		
KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.
12	M3 SET SCREW	317541		
13	TERMINAL BRACKET	317626		
14	M4 TAPPING SCREW	317619		
15	BRACKET	317603		
16	SWITCH	317695		
17	SWITCH KNOB	317619		
18	BRACKET	317640		
19	INSULATING BOX	317632		
20	RECTIFIER CIRCUIT	317648		
21	M3 SCREW	317642		

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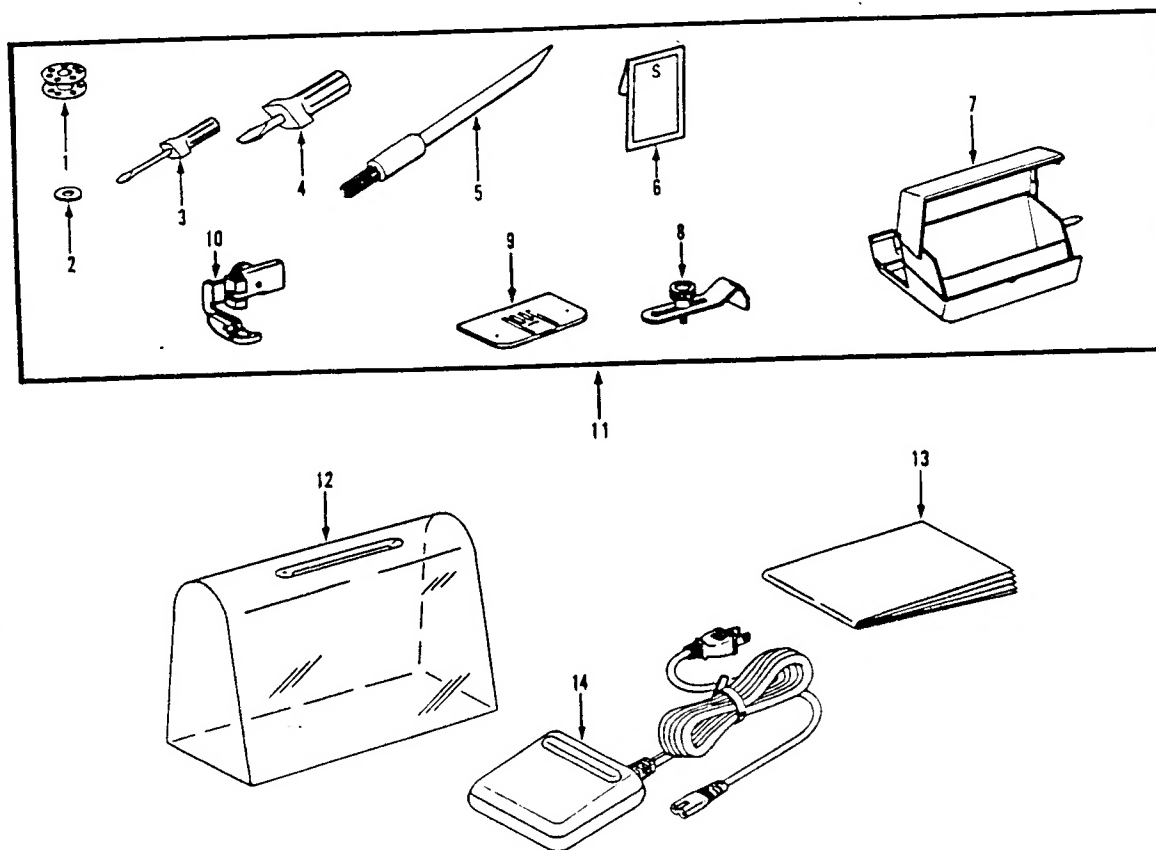
KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.	KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.
1	M4 TAPPING SCREW	317616			13	TOOTHED WASHER	317531		
2	TENSION RELEASE LEVER	317597			14	CRINKLE WASHER	317520		
3	THREAD TENSION DISC UNIT	317609			15	WASHER	317534		
4	CLIP ON WASHER	317508			16	THREAD TENSION DIAL	317638		
5	TENSION SPRING UNIT	317689			17	SET SCREW	317558		
6	M4 TAPPING SCREW	317613			18	PLASTIC BOBBIN CAM	317566		
8	M4 TAPPING SCREW	317614			19	#6 NUT	317513		
9	CAP	317596			20	SEAL	317706		
10	THREAD GUIDE	317596			21	SEAL	317703		
11	M4 SCREW	317622			22	M4 SCREW	317564		
12	SPRING	317602			23	NUT	317569		
					24	FRONT SUPPORT RUBBER CUSHION	317688		
					25	FRONT COVER	317597		
					26				

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KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.
1			CARRYING HANDLE	317691
2			M4 SCREW	317643
3			SPOOL PIN	317692
4			THREAD GUIDE	317649
5			SET SCREW	317651
6			THREAD GUIDE	317680
7			CLIP ON WASHER	317517
8			SHAFT	317606
9			SHUTTLE COVER	317572
10			M4 SCREW	317654
11			PLATE SPRING	317600
12			COVER HINGE	317586
13			M4 PHILIPS SCREW	317641
14			ARM CAP	317655
15			WASHER	317628
16			SHAFT	317605
17			M4 PHILIPS SCREW	317582
18			BOBBIN WINDER	317694
19			BOBBIN WINDER	317510
20			RUBBER RING	317506
21			WASHER	317535
22			M4 SCREW	317620
23			NEEDLE PLATE	317560
24			M4 SET SCREW	317690
25			REAR COVER	317559
26			RUBBER CUSHION	317643
27			RUBBER CUSHION	317568
28			M4 SCREW	317636
29			PLATE	317686

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KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.	KEY NO.	FACTORY MODEL NO.	4836-5	DESCRIPTION	PART NO.
1	BOBBIN	317710			8	CLOTH GUIDE	317633		
2	SPOOL PIN DISC	317530			9	DARNING PLATE	317548		
3	SMALL SCREW DRIVER	317703			10	HINGED ZIPPER FOOT	317529		
4	LARGE SCREW DRIVER	317702			11	ACCESSORY SET	317551		
5	CLEANING BRUSH	317701			12	DUST COVER	317631		
7	ACCESSORY BOX	317698			13	INSTRUCTION BOOK	505257	322	
					14	FOOT SWITCH	317704		